BEFORE		AFTER		
DEPUKE	New Model	Merit	Content of replacement	
		•There is no need to worry about spare parts because the rack, I/O card and communication card are changed to PC3J series.	Replacement item Compatibility Content of Replacement	
●TOYOPUC-PC2	●PC3JX/PC10G	PLC can be written Comments in the ladder program to improve	Ladder program O Available same data	
TIMPUT PC2	TOTAL STREET	maintainability	I/O card X Need to change to PC3J series	
THE REAL PROPERTY AND ADDRESS OF THE PARTY AND		Notes	CPU, I/O base X Need to change to PC3J series	
2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		<ul> <li>The I/O card point will be changed from 32points to 16 points.</li> <li>More need I / O cards → Insufficient mounting space</li> </ul>	Communication card X Need to change to PC3J series	
	<b>基本</b>	→Compatible with two-stage bracket, flat type, etc.	PC conect cable X Need to change to USB type	
			Communication Module	
		·I / O address range chenged from 0 to 3FF (1024 points)	BEFORE   Compatibility   AFTER (As an alternative)	
The Control of the Control	PC3JX:TCC-6901	to 0 to 7FF (2048 points)  →That uses PC10G when I/O address is insufficient	ME-NET	
(B) 1	PC10G:TCC-6353		HPC-LINK × FL/E1-1-V2H 1HU-6289	
			RMT-I/O M × J-DLNK-M2 THU-6099	
		No need to change circuit, existing program can be used		
●TOYOPUC-PC2J	● PC3JX	·PLC can be easily replaced	Replacement item Compatibility Content of Replacement	
MANAGEMENT OF THE PROPERTY OF	PC3JX:TCC-6901	•PLC can be written Comments in the ladder program to	Ladder program O Available same data  I/O card O Available same card	
Name of the Color		improve maintainability	CPU, I/O base O Available same card	
Ç are			Communication card O Available same card	
STANK S		·Available by replacing only CPU	PC conect cable X Need to change to USB type	
PEGET  GR. Schwarzer  State Comment  State Comment		·Other cards can use existing products		
		·PC3JX is battery-less → No need for replacement	Communication Module	
			BEFORE Compatibility AFTER (As an alternative)	
	1050V.1CC-0A01		ME-NET HPC-LINK  × FL/ET-T-V2H THU-6289	
			PC/CMP-LINK O ML10 TCU-6903	
		No need to change circuit, existing program can be used	Replacement item Compatibility Content of Replacement	
● TOYOPUC-PC3J	● PC3JX	PLC can be easily replaced	Ladder program O Available same data	
		•PLC can be written Comments in the ladder program to	I/O card O Available same card	
		improve maintainability	CPU, I/O base O Available same card	
	<b>1</b> • <b>4</b>	·Available by replacing only CPU	Communication card O Available same card	
		Other cards can use existing products	PC conect cable X Need to change to USB type	
		• PC3JX is battery-less → No need for replacement	Communication Module	
124		Toolar is success, ress and recurrent	BEFORE Compatibility AFTER (As an alternative)	
	PC3JX:TCC-6901		ME-NET × FL/ET-T-V2H THU-6289	
			HPC-LINK	
			PC/CMP-LINK O ML10 TCU-6903	
		·No need to change circuit, existing program can be used		
●TOYOPUC-PC3JD	●PC3JX-D	No need to change circuit, existing program can be used     PLC can be easily replaced	Replacement item Compatibility Content of Replacement	
● TOYOPUC-PC3JD	●PC3JX-D	1	Replacement item Compatibility Content of Replacement  Ladder program O Available same data	
● TOYOPUC-PC3JD	● PC3JX-D	·PLC can be easily replaced	Replacement item Compatibility Content of Replacement  Ladder program O Available same data  I/O card O Available same card	
• TOYOPUC-PC3JD	● PC33X-D	•PLC can be easily replaced •PLC can be written Comments in the ladder program to improve maintainability	Replacement item Compatibility Ladder program O Available same data I/O card O Available same card CPU, I/O base O Available same card	
• TOYOPUC-PC3JD	● PC33X-D	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU	Replacement item Compatibility Ladder program O Available same data I/O card O Available same card CPU, I/O base O Available same card	
• TOYOPUC-PC3JD	●PC3JX-D	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products	Replacement item Compatibility Content of Replacement Ladder program O Available same data I/O card O Available same card CPU, I/O base O Available same card Communication card O Available same card PC conect cable X Need to change to USB type	
• TOYOPUC-PC3JD	●PC3JX-D	<ul> <li>PLC can be easily replaced</li> <li>PLC can be written Comments in the ladder program to improve maintainability</li> <li>Available by replacing only CPU</li> <li>Other cards can use existing products</li> <li>PC3JX is battery-less → No need for replacement</li> </ul>	Replacement item Computibility Ladder program O Available same data I/O card O Available same card CPU, I/O base O Available same card Communication card O Available same card PC conect cable x Need to change to USB type  Communication Module	
• TOYOPUC-PC3JD	+	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products	Replacement item Compatibility Ladder program O Available same data I/O card O Available same card CPU, I/O base O Available same card Communication card O Available same card PC conect cable x Need to change to USB type  Communication Module  BEFORE Compatibility AFTER (As an alternative)	
• TOYOPUC-PC3JD	PC3JX-D:TCC-6902	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement If necessary, replace the CPU as follows:  BEFORE AFTER	Replacement item Computibility Ladder program O Available same data I/O card O Available same card CPU, I/O base O Available same card Communication card O Available same card PC conect cable x Need to change to USB type  Communication Module	
• TOYOPUC-PC3JD	+	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement  If necessary, replace the CPU as follows:	Replacement item Computation Content of Replacement Ladder program O Available same data I/O card O Available same card CPU, I/O base O Available same card Communication card O Available same card PC conect cable × Need to change to USB type  Communication Module  BEFORE Computation AFTER (As an alternative)  ME-NET × FI/FT-T-V2H THII-6289	
• TOYOPUC-PC3JD	PC3JX-D:TCC-6902	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement If necessary, replace the CPU as follows:  BEFORE AFTER	Replacement item Compatibility Content of Replacement Ladder program O Available same data I/O card O Available same card CPU, I/O base O Available same card Communication card O Available same card PC conect cable X Need to change to USB type  Communication Module  BEFORE Compatibility AFTER (As an alternative)  ME-NET HPC-LINK X FL/ET-T-V2H THU-6289	
• TOYOPUC-PC3JD	PC3JX-D:TCC-6902	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement If necessary, replace the CPU as follows:  BEFORE AFTER	Replacement item Compatibility Content of Replacement Ladder program O Available same data I/O card O Available same card CPU, I/O base O Available same card CPU, I/O base O Available same card PC conect cable X Need to change to USB type Communication Module    BEFORE   Compatibility   AFTER (As an alternative)   ME-NET   HPC-LINK   FL/ET-T-V2H   THU-6289   PC/CMP-LINK   O ML10 TCU-6903	
• TOYOPUC-PC3JG(-P)	PC3JX-D:TCC-6902	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement  If necessary, replace the CPU as follows:  BEFORE AFTER PC3JD PC3JX-D+IO328G  No need to change circuit, existing program can be used PLC can be easily replaced	Replacement item Compatibility Content of Replacement Ladder program O Available same data I/O card O Available same card CPU, I/O base O Available same card Communication card O Available same card PC conect cable X Need to change to USB type  Communication Module  BEFORE Compatibility AFTER (As an alternative)  ME-NET X FL/ET-T-V2H THU-6289  PC/CMP-LINK O ML10 TCU-6903  Replacement item Compatibility Content of Replacement	
	PC3JX-D:TCC-6902 IO328G:THK-6905	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement  If necessary, replace the CPU as follows:  BEFORE AFTER PC3JD PC3JX-D+I0328G  No need to change circuit, existing program can be used PLC can be easily replaced PLC can be written Comments in the ladder program to	Replacement item Compatibility Content of Replacement Ladder program O Available same data I/O card O Available same card CPU, I/O base O Available same card CPU, I/O base O Available same card PC conect cable X Need to change to USB type Communication Module    BEFORE   Compatibility   AFTER (As an alternative)   ME-NET   HPC-LINK   FL/ET-T-V2H   THU-6289   PC/CMP-LINK   O ML10 TCU-6903	
	PC3JX-D:TCC-6902 IO328G:THK-6905	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement  If necessary, replace the CPU as follows:  BEFORE AFTER PC3JD PC3JX-D+IO328G  No need to change circuit, existing program can be used PLC can be easily replaced	Replacement item Compatibility Content of Replacement Ladder program O Available same data I/O card O Available same card CPU, I/O base O Available same card CPU, I/O base O Available same card Communication card O Available same card PC conect cable × Need to change to USB type  Communication Module  BEFORE Compatibility AFTER (As an alternative)  ME-NET × FL/ET-T-V2H THU-6289  HPC-LINK PC/CMP-LINK O ML10 TCU-6903  Replacement item Compatibility Content of Replacement Ladder program O Available same data	
	PC3JX-D:TCC-6902 IO328G:THK-6905	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement  If necessary, replace the CPU as follows:  BEFORE AFTER PC3JD PC3JX-D+I0328G  No need to change circuit, existing program can be used PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability	Replacement item Computibility Content of Replacement Ladder program O Available same data CPU, I/O base O Available same card CPU, I/O base O Available same card PC conect cable X Need to change to USB type Communication Module  BEFORE Computibility AFTER (As an alternative) ME-NET HPC-LINK PC/CMP-LINK O ML10 TCU-6903  Replacement item Computibility Content of Replacement Ladder program O Available same card CPU, I/O base O Available same card Communication and O Available same card Communication and O Available same card Communication and O Available same card	
	PC3JX-D:TCC-6902 IO328G:THK-6905	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement If necessary, replace the CPU as follows:  BEFORE AFTER PC3JD PC3JX-D+IO328G  No need to change circuit, existing program can be used PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU	Replacement item Computibility Content of Replacement Ladder program O Available same data I/O card O Available same card CPU, I/O base O Available same card CPU, I/O base O Available same card PC conect cable X Need to change to USB type Communication Module    BEFORE   Computibility   AFTER (As an alternative)   ME-NET   HPC-LINK   YELT-T-V2H   THU-6289   PC/CMP-LINK O ML10   TCU-6903	
	PC3JX-D:TCC-6902 IO328G:THK-6905	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement  If necessary, replace the CPU as follows:  BEFORE AFTER PC3JD PC3JX-D+IO328G  No need to change circuit, existing program can be used PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products	Replacement item Computibility Content of Replacement Ladder program O Available same data I/O card O Available same card CPU, I/O base O Available same card CPU, I/O base O Available same card Communication card O Available same card PC conect cable X Need to change to USB type Communication Module    BEFORE   Computability   AFTER (As an alternative)   ME-NET   X   FL/ET-T-V2H   THU-6289   HPC-LINK   PC/CMP-LINK O ML10   TCU-6903	
	PC3JX-D:TCC-6902 IO328G:THK-6905	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement  If necessary, replace the CPU as follows:  BEFORE AFTER PC3JD PC3JX-D+IO328G  No need to change circuit, existing program can be used PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products  If necessary, replace the CPU as follows:	Replacement item Computability Content of Replacement Ladder program O Available same data CPU, I/O base O Available same card CPU, I/O base O Available same card Communication card O Available same card Need to change to USB type Communication Module    BEFORE   Computability   AFTER (As an alternative)   ME-NET   HPC-LINK   Y FL/ET-T-V2H   THU-6289   PC/CMP-LINK O ML10   TCU-6903	
	PC3JX-D:TCC-6902 IO328G:THK-6905	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement  If necessary, replace the CPU as follows:  BEFORE AFTER PC3JD PC3JX-D+IO328G  No need to change circuit, existing program can be used PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products  If necessary, replace the CPU as follows:  BEFORE AFTER	Replacement item Compatibility Content of Replacement Ladder program O Available same data I/O card O Available same card CPU, I/O base O Available same card CPU, I/O base O Available same card Need to change to USB type Communication and O Available same card Need to change to USB type Communication Module    BEFORE   Compatibility   AFTER (As an alternative)   ME-NET   HPC-LINK   AFTER (As an alternative)   FL/ET-T-V2H   THU-6289   HPC-LINK   O ML10   TCU-6903     Replacement item   Compatibility   Content of Replacement Ladder program   O Available same card   CPU, I/O base O Available same card   CPU, I/O base O Available same card   PC conect cable   X Need to change to USB type   Communication Module   BEFORE   Compatibility   AFTER (As an alternative)   ME-NET   ME-NET   AFTER (As an alternative)   ME-NET   ME-NE	
	PC3JX-D:TCC-6902 IO328G:THK-6905  • PC10G  • PC10G  • PC10G:TCC-6353	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement  If necessary, replace the CPU as follows:  BEFORE AFTER PC3JD PC3JX-D+IO328G  No need to change circuit, existing program can be used PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products  If necessary, replace the CPU as follows:  BEFORE AFTER PC3JG PC10G+IO328G+DLNK-M2	Replacement item   Compatibility   Content of Replacement	
	PC3JX-D:TCC-6902 IO328G:THK-6905	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement  If necessary, replace the CPU as follows:  BEFORE AFTER PC3JD PC3JX-D+IO328G  No need to change circuit, existing program can be used PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products  If necessary, replace the CPU as follows:  BEFORE AFTER	Replacement item Computability Content of Replacement Ladder program O Available same data I/O card O Available same card CPU, I/O base O Available same card CPU, I/O base O Available same card Need to change to USB type Communication and O Available same card Need to change to USB type Communication Module    BEFORE	
	PC3JX-D:TCC-6902 IO328G:THK-6905  • PC10G  • PC10G:TCC-6353 IO328G:THK-6905	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement  If necessary, replace the CPU as follows:  BEFORE AFTER PC3JD PC3JX-D+IO328G  No need to change circuit, existing program can be used PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products  If necessary, replace the CPU as follows:  BEFORE AFTER PC3JG PC10G+IO328G+DLNK-M2	Replacement item   Compatibility   Content of Replacement	
	PC3JX-D:TCC-6902 IO328G:THK-6905  • PC10G  • PC10G:TCC-6353 IO328G:THK-6905 IO329G:THK-6410	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement  If necessary, replace the CPU as follows:  BEFORE AFTER PC3JD PC3JX-D+IO328G  No need to change circuit, existing program can be used PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products  If necessary, replace the CPU as follows:  BEFORE AFTER PC3JG PC10G+IO328G+DLNK-M2	Replacement item Compatibility Content of Replacement Ladder program O Available same data I/O card O Available same card CPU, I/O base O Available same card CPU, I/O base O Available same card Communication card O Available same card PC conect cable X Need to change to USB type Communication Module  BEFORE Compatibility AFTER (As an alternative)  ME-NET Y FL/ET-T-V2H THU-6289  PC/CMP-LINK O ML10 TCU-6903  Replacement item Compatibility Content of Replacement Ladder program O Available same card I/O card O Available same card CPU, I/O base O Available same card COmmunication card O Available same card PC conect cable X Need to change to USB type  Communication Module  BEFORE Compatibility AFTER (As an alternative)  ME-NET Need to change to USB type  Communication Module  BEFORE Compatibility AFTER (As an alternative)  ME-NET HPC-LINK O ML10 TCU-6903	
● TOYOPUC-PC3JG(-P)	PC3JX-D:TCC-6902 IO328G:THK-6905  PC10G  PC10G  PC10G:TCC-6353 IO328G:THK-6905 IO329G:THK-6410 DLNK-M2:THU-6099	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement  If necessary, replace the CPU as follows:  BEFORE AFTER PC3JD PC3JX-D+IO328G  No need to change circuit, existing program can be used PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products If necessary, replace the CPU as follows:  BEFORE AFTER PC3JG PC10G+IO328G+DLNK-M2 PC3JG-P PC10G+IO329G+DLNK-M2  No need to change circuit, existing program can be used PLC can be written Comments in the ladder program to	Replacement item Computibility Content of Replacement Ladder program O Available same data I/O card O Available same card CPU, I/O base O Available same card CPU, I/O base O Available same card Communication card O Available same card PC conect cable X Need to change to USB type Communication Module    BEFORE   Computibility   AFTER (As an alternative)   AVAIIABLE SAME CARD   AVAIIABLE SAM	
● TOYOPUC-PC3JG(-P)	PC3JX-D:TCC-6902 IO328G:THK-6905  PC10G  PC10G  PC10G:TCC-6353 IO328G:THK-6905 IO329G:THK-6410 DLNK-M2:THU-6099	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement  If necessary, replace the CPU as follows:  BEFORE AFTER PC3JD PC3JX-D+IO328G  No need to change circuit, existing program can be used PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products If necessary, replace the CPU as follows:  BEFORE AFTER PC3JG PC10G+IO328G+DLNK-M2 PC3JG-P PC10G+IO329G+DLNK-M2 PC3JG-P PC10G+IO329G+DLNK-M2 PC3JG-P PC10G+IO329G+DLNK-M2 PC3JG-P PC10G+IO329G+DLNK-M2 PC3JG-P PC10G+IO329G+DLNK-M2	Replacement item   Computability   Content of Replacement	
● TOYOPUC-PC3JG(-P)	PC3JX-D:TCC-6902 IO328G:THK-6905  PC10G  PC10G  PC10G:TCC-6353 IO328G:THK-6905 IO329G:THK-6410 DLNK-M2:THU-6099	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement  If necessary, replace the CPU as follows:    BEFORE	Replacement item   Computibility   Content of Replacement	
● TOYOPUC-PC3JG(-P)	PC3JX-D:TCC-6902 IO328G:THK-6905  PC10G  PC10G  PC10G:TCC-6353 IO328G:THK-6905 IO329G:THK-6410 DLNK-M2:THU-6099	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement If necessary, replace the CPU as follows:  BEFORE AFTER PC3JD PC3JX-D+IO328G  No need to change circuit, existing program can be used PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products If necessary, replace the CPU as follows:  BEFORE AFTER PC3JG PC10G+IO328G+DLNK-M2 PC3JG-P PC10G+IO329G+DLNK-M2  No need to change circuit, existing program can be used PLC can be written Comments in the ladder program to improve maintainability  Notes	Replacement item   Computibility   Content of Replacement	
● TOYOPUC-PC3JG(-P)  ● TOYOPUC-M,M2	PC3JX-D:TCC-6902 IO328G:THK-6905  PC10G  PC10G  PC10G:TCC-6353 IO328G:THK-6905 IO329G:THK-6410 DLNK-M2:THU-6099	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement  If necessary, replace the CPU as follows:    BEFORE	Replacement item   Computibility   Content of Replacement	
● TOYOPUC-PC3JG(-P)	PC3JX-D:TCC-6902 IO328G:THK-6905  PC10G  PC10G  PC10G:TCC-6353 IO328G:THK-6905 IO329G:THK-6410 DLNK-M2:THU-6099	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement If necessary, replace the CPU as follows:  BEFORE AFTER PC3JD PC3JX-D+IO328G  No need to change circuit, existing program can be used PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products If necessary, replace the CPU as follows:  BEFORE AFTER PC3JG PC10G+IO328G+DLNK-M2 PC3JG-P PC10G+IO329G+DLNK-M2  No need to change circuit, existing program can be used PLC can be written Comments in the ladder program to improve maintainability  Notes	Replacement item   Computibility   Content of Replacement	
● TOYOPUC-PC3JG(-P)  ● TOYOPUC-M,M2	PC3JX-D:TCC-6902 IO328G:THK-6905  • PC10G  • PC10G  PC10G:TCC-6353 IO328G:THK-6905 IO329G:THK-6410 DLNK-M2:THU-6099  • PC3JX	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement If necessary, replace the CPU as follows:  BEFORE AFTER PC3JD PC3JX-D+IO328G  No need to change circuit, existing program can be used PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products If necessary, replace the CPU as follows:  BEFORE AFTER PC3JG PC10G+IO328G+DLNK-M2 PC3JG-P PC10G+IO329G+DLNK-M2  No need to change circuit, existing program can be used PLC can be written Comments in the ladder program to improve maintainability  Notes	Replacement item   Compatibility   Content of Replacement	
● TOYOPUC-PC3JG(-P)  ● TOYOPUC-M,M2	PC3JX-D:TCC-6902 IO328G:THK-6905  PC10G  PC10G  PC10G:TCC-6353 IO328G:THK-6905 IO329G:THK-6410 DLNK-M2:THU-6099	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement If necessary, replace the CPU as follows:  BEFORE AFTER PC3JD PC3JX-D+IO328G  No need to change circuit, existing program can be used PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products If necessary, replace the CPU as follows:  BEFORE AFTER PC3JG PC10G+IO328G+DLNK-M2 PC3JG-P PC10G+IO329G+DLNK-M2  No need to change circuit, existing program can be used PLC can be written Comments in the ladder program to improve maintainability  Notes	Replacement item   Compatibility   Content of Replacement	
● TOYOPUC-PC3JG(-P)  ● TOYOPUC-M,M2	PC3JX-D:TCC-6902 IO328G:THK-6905  • PC10G  • PC10G  PC10G:TCC-6353 IO328G:THK-6905 IO329G:THK-6410 DLNK-M2:THU-6099  • PC3JX	PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products PC3JX is battery-less → No need for replacement If necessary, replace the CPU as follows:  BEFORE AFTER PC3JD PC3JX-D+IO328G  No need to change circuit, existing program can be used PLC can be easily replaced PLC can be written Comments in the ladder program to improve maintainability  Available by replacing only CPU Other cards can use existing products If necessary, replace the CPU as follows:  BEFORE AFTER PC3JG PC10G+IO328G+DLNK-M2 PC3JG-P PC10G+IO329G+DLNK-M2  No need to change circuit, existing program can be used PLC can be written Comments in the ladder program to improve maintainability  Notes	Replacement item   Compatibility   Content of Replacement	
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<sup>\*</sup> If the sequence processing speed becomes faster and the circuit conditions are not uniform when the PLC is updated, it can be improved by the constant scan function.

\*\* For details on discontinued products and replacement products, please see "Product Maintenance Information".

https://toyoda.jtekt.co.jp/e/products/customer.html#hoshu

Recommend USB cables are following. (January 2019)

Recommend 03b cables are following. (January 2019					
Maker name	Туре	Length	Remarks column		
Elecom co., LTD	U2C-BK07BK	0.7m			
	U2C-BK10BK	1.0m	A(male)-B(male)		
	U2C-BK15BK	1.5m	type		
	U2C-BK20BK	2.0m	*RoHS compliant		
	U2C-BK30BK	3.0m	product		
	U2C-BK50BK	5.0m			